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November/December 2010 Programmable logic controllers: Hardware, software architecture. Editor's Note: This is the first part of a two-part article on the main

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Summary: Programmable Logic Controllers begins by covering the hardware and architecture of the Allen-Bradley Small Logic Controller (SLC 500) series of PLCs.

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and is a graphical language very popular for programming Programmable Logic Controllers. Ladder logic was all hardware associated with it. 3. Ladder Logic:

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1. Programmable Logic Controller (PLC) Overview 2. PLC Selection, Components, and Communication 3. Number Systems and Codes

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Method for converting a programmable logic controller hardware configuration and corresponding control program for use on a first programmable logic controller to use

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